

Terluran® SP-6
ABS

INEOS Styrolution

Terluran® SP-6 is a high impact extrusion grade.

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	5.5	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1900	MPa	ISO 527
Yield stress	38	MPa	ISO 527
Yield strain	2.8	%	ISO 527
Nominal strain at break	9	%	ISO 527
Impact Strength (Charpy), -30°C	140	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	35	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	13	kJ/m ²	ISO 179/1eA

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	93	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	97	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	90	°C	ISO 306
Burning Behav. at 1.5 mm Nom. Thickn.	HB	class	UL 94

Electrical Properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	2.9	-	IEC 62631-2-1
Relative permittivity, 1MHz	2.8	-	IEC 62631-2-1
Dissipation Factor, 100Hz	54	E-4	IEC 62631-2-1
Dissipation Factor, 1MHz	82	E-4	IEC 62631-2-1
Volume Resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface Resistivity	1E13	Ohm	IEC 62631-3-2

Other Properties	Value	Unit	Test Standard
ISO Data			
Water Absorption	1.03	%	Sim. to ISO 62
Humidity absorption	0.21	%	Sim. to ISO 62
Density	1030	kg/m ³	ISO 1183

Characteristics**Processing**

Profile Extrusion, Sheet Extrusion, Other Extrusion

Delivery form

Pellets

Other Extrusion**PREPROCESSING**

Pre-drying, Temperature: 80°C

Pre-drying, Time: 2 - 4h

PROCESSING

Pipes, Melt temperature: 200 - 230°C

Profile extrusion**PREPROCESSING**

Pre-drying, Temperature: 80°C

Pre-drying, Time: 2 - 4h

PROCESSING

Profiles, Melt temperature: 210 - 240°C

Sheet Extrusion

PREPROCESSING

Pre-drying, Temperature: 80 °C

Pre-drying, Time: 2 - 4h

PROCESSING

Plates, Melt temperature: 210 - 240 °C

Disclaimer

Liability Exclusion

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